

Date: Tuesday, 21/11/2006 10:06:56 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 29535		Part Number	: D22321		
Estimate Number	: 10587		Drawing Number	: D2232 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 21/11/2006	S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 28/11/2006 Qty: 50 Um: Each		
Previous Run	: 29535					
Written By	:					
Checked & Approved By	:					
Comment	: Est.B 01.06.07 Now laser cut EC Est Rev:C Now on Waterjet 06.11.21 JLM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	M304S11GA	304/316 .125 Sheet
		 <b>Comment:</b> Qty.: 0.0255 sf(s)/Unit Total: 1.2758 sf(s) 304/316 .125 Sheet M101463 M 06 11 30
2.0	WATER JET	 <b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: C M1 06 11 30
		 <b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D2232 Dwg Rev: C M1 06 11 30
3.0	QC2	 <b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE M1 06 11 30
		 <b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE M1 06 11 30
4.0	QC8	 <b>Comment:</b> SECOND CHECK M1 06 11 30
		 <b>Comment:</b> SECOND CHECK M1 06 11 30
5.0	PACKAGING 1	 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: W.S.
		 <b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: W.S.

Date: Tuesday, 21/11/2006 10:06:57 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASKET HINGE

Job Number: 29535

Part Number: D22321

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(58)

Comment: FINAL INSPECTION/W/O RELEASE

6/06/12/05

Job Completion



6/06/12/05

Date: Monday, 11/20/2006 11:33:02 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASKET HINGE		
Job Number	: 29535		Part Number	: D22321		
Estimate Number	: 10587		Drawing Number	: D2232 REV C		
P.O. Number	:		Project Number	: N/A		
This Issue	: 11/20/2006	S.O. No. :	Drawing Revision	: C		
Prsht Rev.	: NC		Material	:		
First Issue	: / /		Due Date	: 11/27/2006		
Previous Run	: 25238		Qty:	50	Um:	Each
Written By	:					
Checked & Approved By	: <u>10/06/11/20</u>					
Comment	: Est.B 04.06.07 Now laser cut EC					

## Additional Product

Job Number:



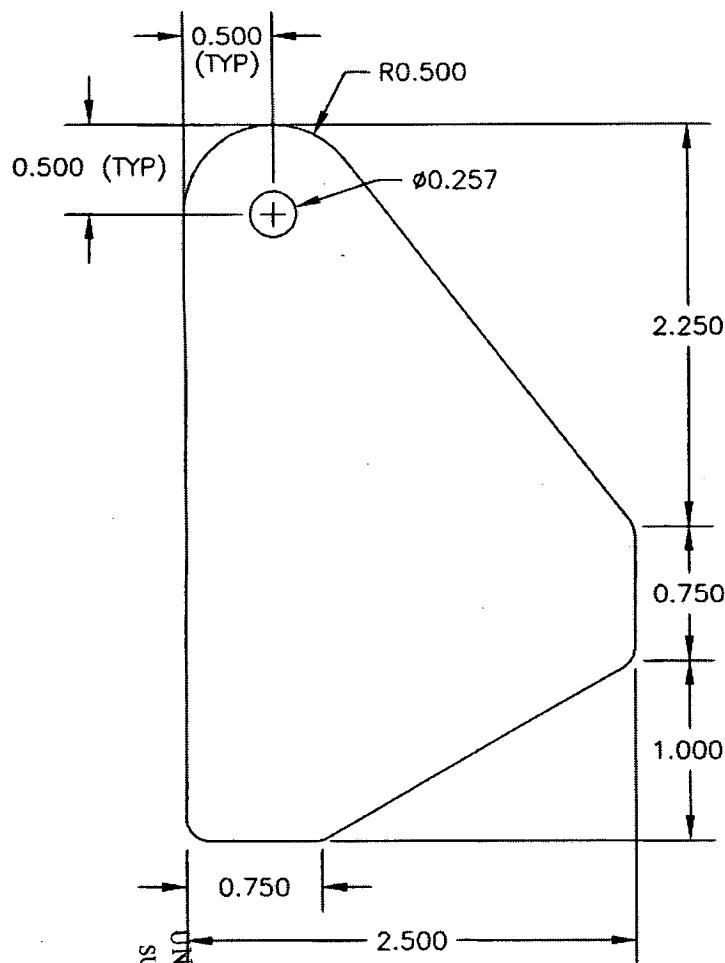
Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: _____ Laser cut as per DWG D2232 Material: 304/316 ss 0.125" thick Material release note attached		
2.0	D22321F	Hinge
Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s) Hinge		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached		
4.0	QC6	DIMENSIONAL CHECK
Comment: DIMENSIONAL CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

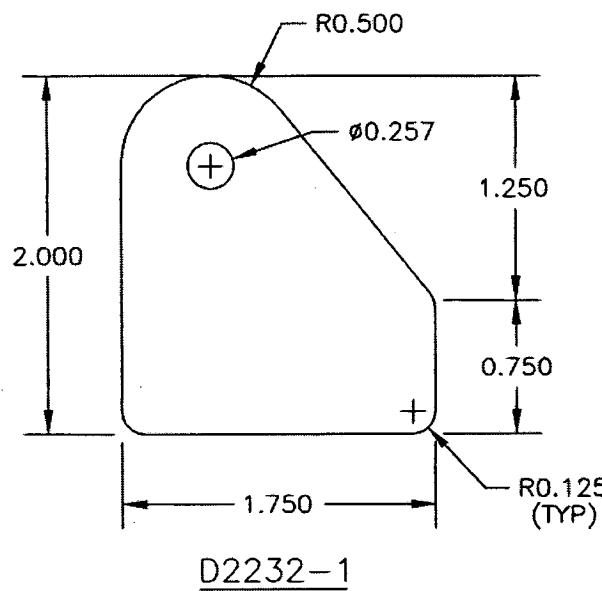
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2232-3



D2232-1

MATERIAL: AISI 304/316 SS 0.125 THICK

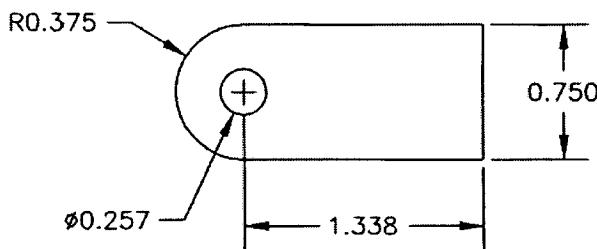
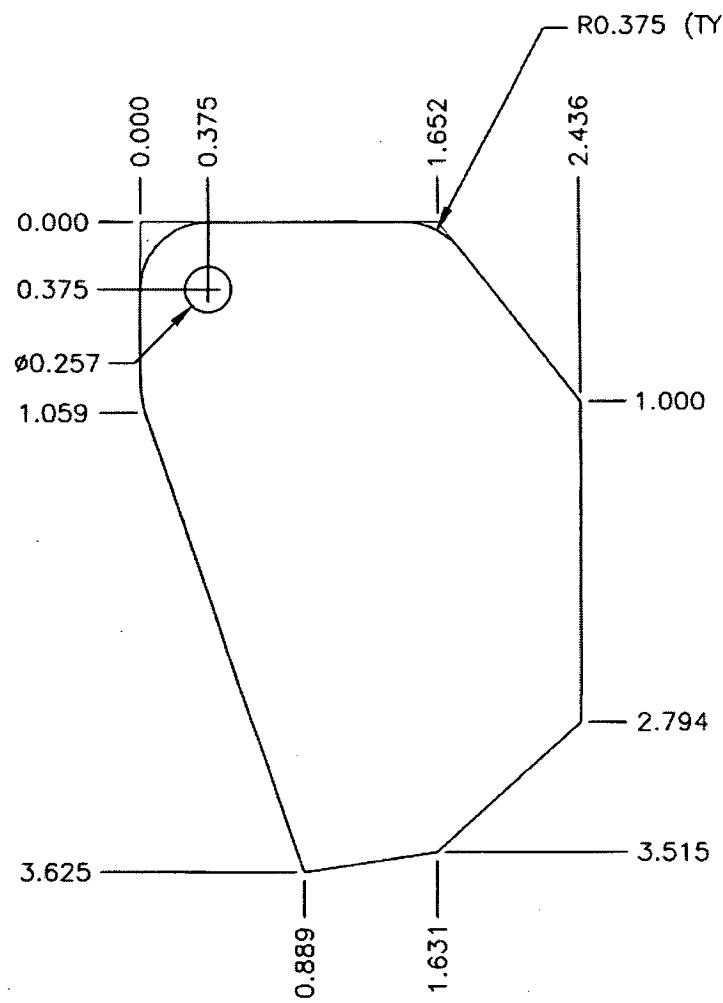
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29535

**RELEASED**  
43-05-05 KE

**DART**

ISSUED  
TO COPY

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
		D2232
DATE		REV. C
98.04.28		SHEET 1 OF 2
		SCALE
		1:1
A	94.05.12	TITLE
B	96.01.02	BASKET HINGE
C	98.04.28	ADDED -5 AND -7
		0.125 THICK WAS 0.063



D2232-7

RELEASED  
48.05.05 KE

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29535

MATERIAL: AISI 304/316 SS 0.125 THICK



DESIGN	DRAWN BY	DART AEROSPACE LTD	
CHECKED	APPROVED	HAWKESBURY, ONTARIO, CANADA	
		DRAWING NO.	REV. C
		D2232	SHEET 2 OF 2
DATE	TITLE	SCALE	
98.04.28	BASKET HINGE	1:1	

## DART AEROSPACE LTD

**Work Order:** 29535

Description: Basket Hinge

Part Number: D2232-1

Inspection Dwg: D2232 Rev: C

Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      X Prototype

Measured by: ml. ml  
Date: 06/11/30

Audited by:	PD
Date:	06/11/30

<b>Prototype Approval:</b>	
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	